



Nymax™ GMF 600 A 40 Natural Polyamide 6

Key Characteristics

Product Description

The Nymax® 600 Series of mineral-reinforced nylon 6 compounds have been specifically developed to provide an excellent balance of physical property performance and durability, with improved surface appearance. These materials have been formulated to offer ease of processing in most standard thermoplastic processing equipment.

General

Material Status	• Commercial: Active
Regional Availability	• Latin America • North America
Filler / Reinforcement	• Filler, 40% Filler by Weight • Mineral
Features	• General Purpose
Uses	• Automotive Applications • Consumer Applications • Industrial Applications • Construction Applications • General Purpose
Appearance	• Natural Color
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.50	1.50	ASTM D792
Molding Shrinkage - Flow	6.0E-3 to 9.0E-3 in/in	0.60 to 0.90 %	ASTM D955
Water Absorption (24 hr, 0.125 in (3.18 mm))	0.90 %	0.90 %	ASTM D570
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Yield)	13000 psi	89.6 MPa	ASTM D638
Tensile Strength ² (Break)	17000 psi	117 MPa	ASTM D638
Tensile Elongation ² (Yield)	14 %	14 %	ASTM D638
Flexural Modulus	950000 psi	6550 MPa	ASTM D790
Flexural Strength	20500 psi	141 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	1.1 ft·lb/in	59 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	392 °F	200 °C	
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	212 °F	100 °C	
Melting Temperature	421 °F	216 °C	ASTM D789

Additional Information

Molded Test Bars: Dry as Molded

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

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